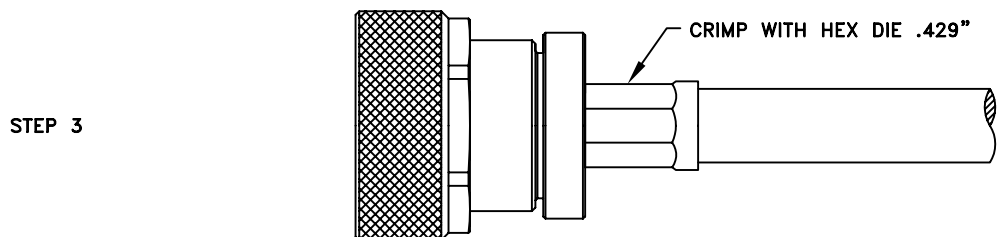
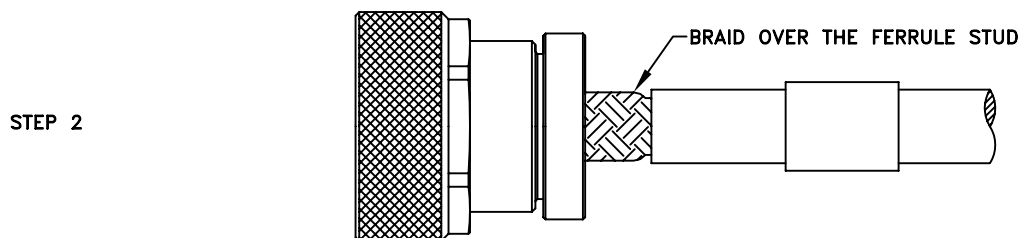
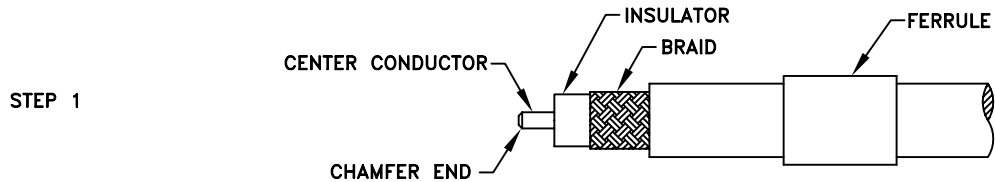
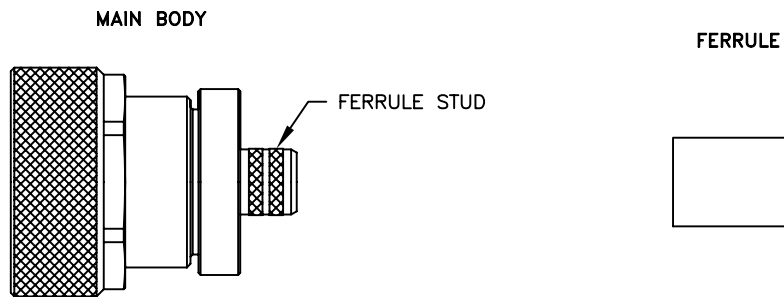


# CABLE ASSEMBLY INSTRUCTIONS

RFD-1604-2I



Step 1: Cut end of cable evenly. Strip cable to dimensions shown in catalog or on outline drawing. All cuts are to be clean and square. Do not nick braid or center conductor when cutting. Chamfer end with a file to break sharp corner smooth for entry into rear contact. Slide ferrule over cable. If using strain relief or heat shrink tubing slide onto cable first.

Step 2: Slide ferrule stud under braid, while inserting the cable into the rear body inside the ferrule stud mating center conductor inside the captive rear socket contact.

Step 3: Slide the ferrule over the braid until it yields against the back of the connector. Crimp the ferrule in place using a crimp tool as specified on connector drawing. Trim extra any braid extending out of ferrule end.

RFD-1604-2I AP.DWG

*RF CONNECTORS*

11/16/10

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CZ